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HEAD UNIT INSTALLATION INSTRUCTIONS

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1. INTRODUCTION

1.1 Disclaimer and Limitation of Liability

 *Read the entire service instructions before beginning the service procedure.*

Disclaimer:

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2. Personal injury or property damage resulting from your use of this instruction sheet.

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1.2 Purpose of Technical Bulletin

The purpose of this Technical Bulletin document is to familiarize users with the DuraWRX™ DEF (diesel exhaust fluid) multifunction head unit assembly (MFHU) and provide proper installation instructions for the MFHU assembly into the existing DEF tank assembly.

NOTE: [WARNING, CAUTION TIP] These adjuncts are utilized throughout the entirety of the document. These points are utilized for the purpose of simplicity and to highlight/emphasize important points to be considered. Warnings call attention to the use of materials, processes, methods, procedures, or limits that must be followed precisely to avoid injury to persons and/or damage to the components/equipment. Caution calls for necessary action to be taken or avoid a prohibited action. Tip calls attention to methods to ease the task at hand.

1.3 Applicable Part Numbers and /or Assemblies

	Source	Document No.	Title/Description
1	DuraWRX™	ASP-908-2317-297	Kit, MFHU, DEF, 40 Micron
2	DuraWRX™	ASP-908-2317-449	Kit, MFHU, DEF, 40 Micron
3	DuraWRX™	ASP-908-2317-564	Kit, MFHU, DEF, 40 Micron

Table 1-1

1.4 Required Tools and Equipment

	Required Tools
1	1/4" Allen Wrench/Hex Key
2	Hose Clamp Pliers
3	3/8" Allen Wrench/Hex Key

Table 1-2

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1.5 Definitions/Acronyms

DEF: Diesel Exhaust Fluid

MFHU: Multifunction Head Unit

MSU: Multi-parametric Sensing unit

OEM: Original Equipment Manufacturer

PPE: Personal Protective Equipment

1.6 Safety Summary

Full safety precautions must be followed throughout all sections of this procedure to prevent any injury, equipment damage, or death. Verify that the area is clear of flammable gases and vapors and proper authorization is obtained to do the work.

Follow Vehicle OEM safety procedures and standards.

NOTE: All the Service Technicians shall be capable of,

1. Testing, assessing, evaluating, servicing, and reconditioning components.
2. Identifying the right tools and equipment to do the job properly and safely.
3. Assuring that the equipment on which work has been performed is safe, reliable, and acceptable for its intended purpose.
4. Identifying defective or additional equipment and potential safety problems, environmental hazards, and code violations.

Some of the procedures in this manual are preceded by warnings and reminders about potential hazards in handling this equipment. All these warnings should be carefully read and understood before proceeding, and then be followed closely while performing related tasks.

To prevent physical injury, all personnel directly or indirectly involved with the maintenance of the DEF tank assembly must follow the safety rules listed below when servicing the equipment:

WARNING: Treat all electrical systems as energized, pneumatic systems as under pressure, and mechanical systems as under tension.

WARNING: Irritation can result from exposure to DEF. When working with DEF, ensure the work area is well-ventilated. Wear appropriate PPE such as gloves, eye protection, long sleeves, etc. Failure to comply could result in injury to personnel.

WARNING: If DEF has come into contact with skin, wash the affected area thoroughly with soapy water. If irritation persists, seek medical attention. If it has come into contact with the eyes, flush thoroughly with water and seek medical attention if irritation persists. If DEF is ingested, do not induce vomiting, drink plenty of water, and contact a physician if symptoms become present.

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WARNING: DEF is corrosive to many materials. In the event of a spill, DEF should be contained, cleaned, and disposed of in accordance with standard operating procedures.

WARNING: Ensure the coolant is at a safe temperature before performing any maintenance procedures. Make sure all the pressure has been relieved from the coolant unit system. Wear appropriate PPE. Failure to comply can cause serious skin and eye injuries and respiratory illness.

2 GENERAL OVERVIEW

 The Images shown in this document are for reference only. Tank Shape and size may vary

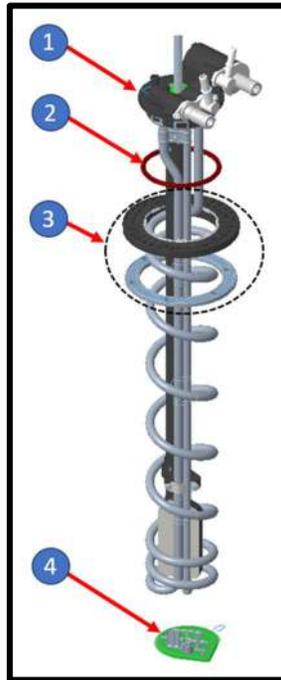


Figure 2.1 Replaceable Parts List

Item. No	Description	Part Number	Qty
1	DEF Multifunction Head Unit	ASP-908-2315-XXX*	1
2	Kit, Oring	ASP- 908-2322-01	1
3	Kit, Adapter and Gasket	ASP-908-2318-01	1
4	Kit, Filter, 40 Micron	ASP-908-2323-01	1

Table 2-1

*XXX= Last three digits of multifunction head unit part number.

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2.1 Multifunction Head Unit Assembly

The MFHU assembly consists of a DEF suction fitting, a DEF return fitting, two coolant fittings (inlet and outlet), a coolant heat exchanger, a DEF suction filter, a Vent Fitting, and a MSU.

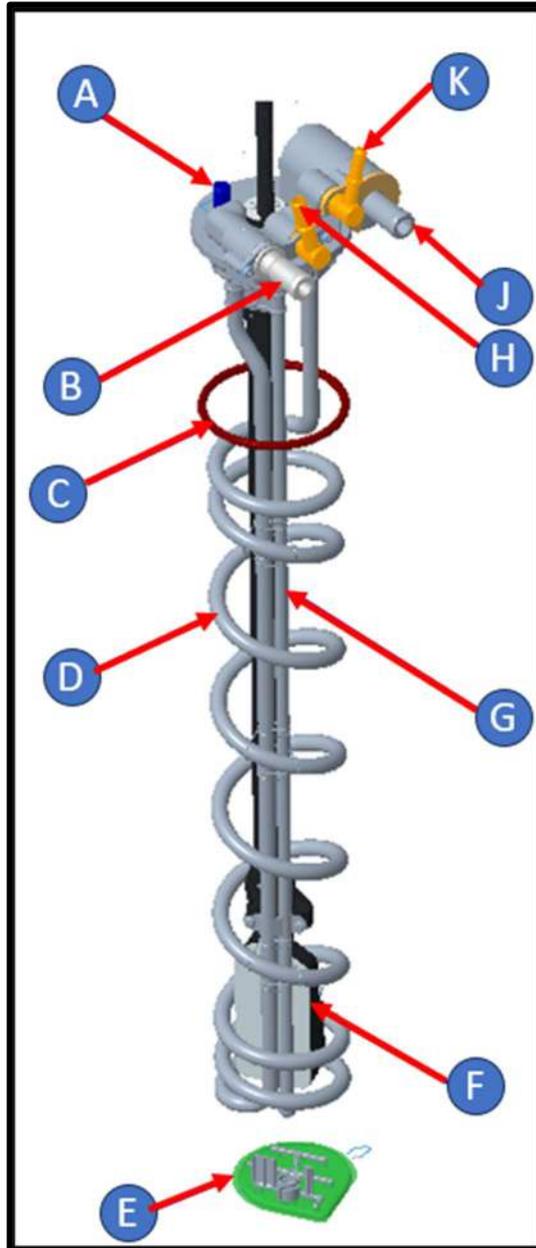


Figure 2.2 Multifunction Head Unit

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Item. No	Description	Qty
A	Vent Fitting	1
B	Coolant Outlet Fitting	1
C	O-ring- Head unit	1
D	Heat Exchanger	1
E	Suction Filter	1
F	MSU	1
G	Suction Tube	1
H	DEF Return Fitting	1
J	Coolant Inlet Fitting	1
K	DEF Suction Fitting	1

Table 2-2

2.2 MFHU Removal

 *Removal of the multifunction head unit (head Unit) requires the use of personal protective equipment including but not limited to goggles and gloves.*

Tip: *Note down the head unit orientation on the DEF tank.*

- 1) Clean surfaces around the head unit prior to removing the head unit.
- 2) Remove the head unit following OEM service procedure. Keep the mounting screws (Qty 6) on a clean surface for re-use.
- 3) After removing the OEM multifunction head unit, properly discard the head unit and stainless-steel ring in compliance with local government/State disposal regulations.

2.3 MFHU Installation Instruction

 *Installation of the multifunction head unit requires the use of personal protective equipment including but not limited to goggles and gloves.*

 *Remove protective cover from fittings prior to head unit installation.*

- 1) Ensure the gasket mounting surface (refer **Figure 2.1**) on the tank is clean. Place the gasket on the tank by aligning the holes. Gasket orientation and side are not critical.

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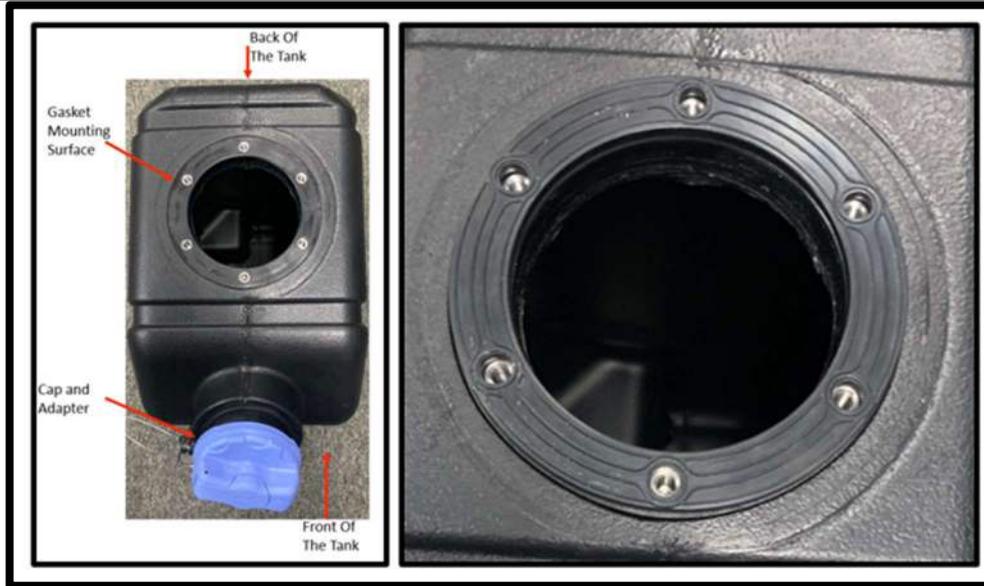


Figure 2.3 Gasket Installation

- 2) Identify the alignment feature (Notch and hole) on the adapter and install the adapter onto the gasket by positioning the adapter alignment feature as shown in **Figure 2.4**

! Always align the adapter alignment feature facing the front (filler neck side) or back side of the tank.

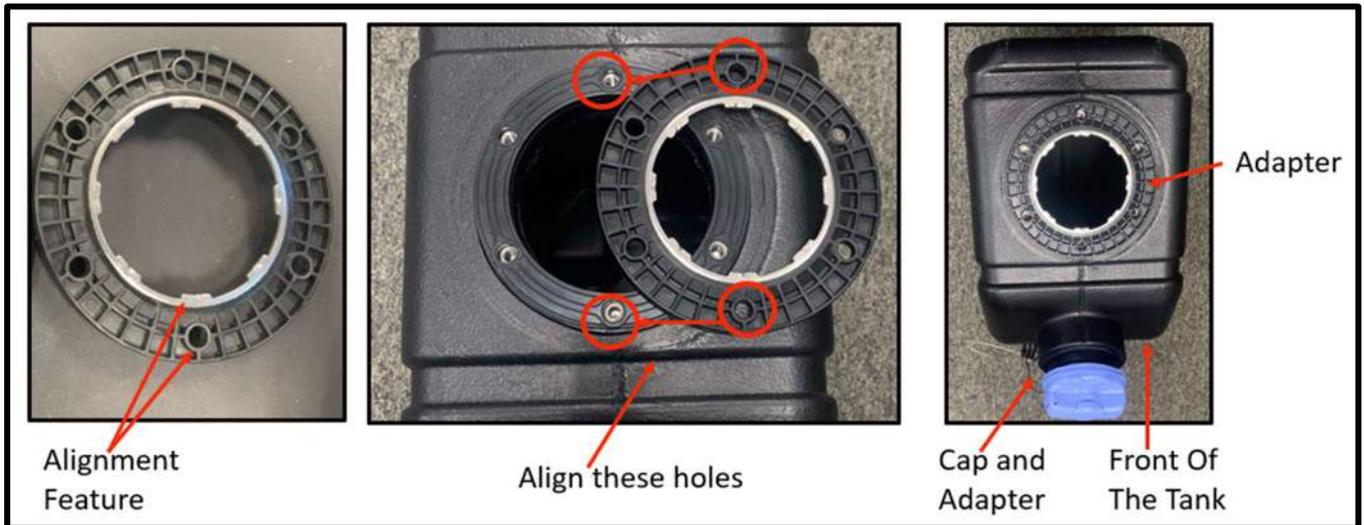


Figure 2.4 Adapter Alignment Feature

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- 3) secure the adapter using six existing screws. Torque the screws to 30-40in.-lbs in a star pattern. Refer **Figure 2.5**.

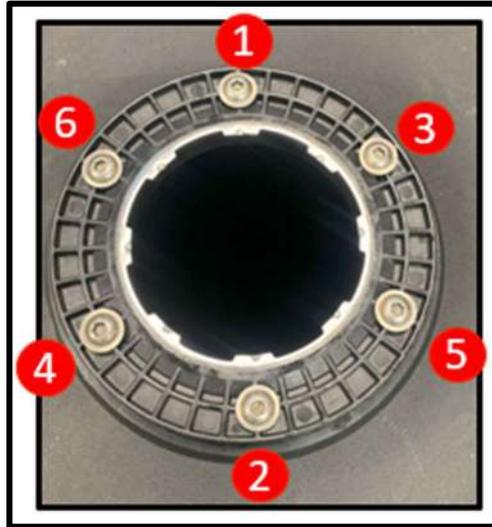


Figure 2.5 Adapter Installation

- 4) Before installing the head unit, make sure the new head unit has an O-ring pre-installed as shown in **Figure 2.6**. Silicone based lubricant must be applied to the O-ring before installation.

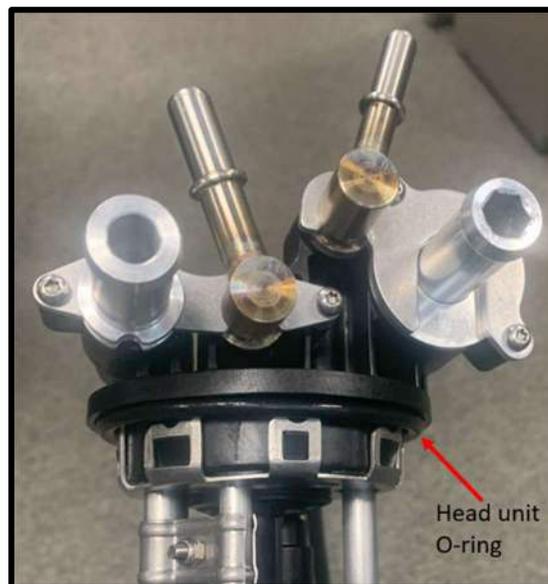


Figure 2.6 Head Unit O-ring

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- 5) To Install the head unit into the tank, tilt and place the head unit on the DEF tank adapter as shown in **Figure 2.7**.



Figure 2.7 Installation of Head Unit

- 6) Insert the bottom coil of the heat exchanger into the adapter by pushing the head unit into the tank while rotating it counterclockwise as shown in **Figure 2.8**

 **DO NOT** push the Head unit straight into the tank as it could damage the unit.

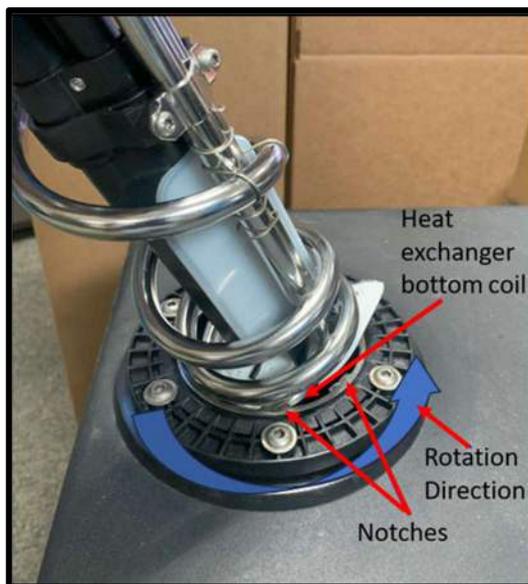


Figure 2.8 Installation of Head Unit

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- 7) Once the heat exchanger bottom coil is inserted through the adapter rotate the head unit vertically and push it down while rotating counterclockwise till the head unit base sits on the adapter, as shown in **Figure 2.9**

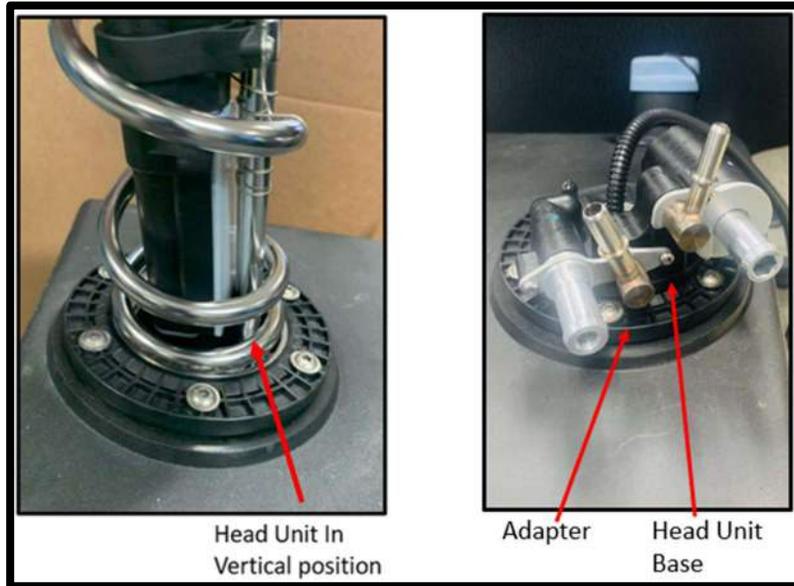


Figure 2.9 Installation of Head Unit

- 8) Position the head unit as shown below **Figure 2.10** before rotating it to its final position.

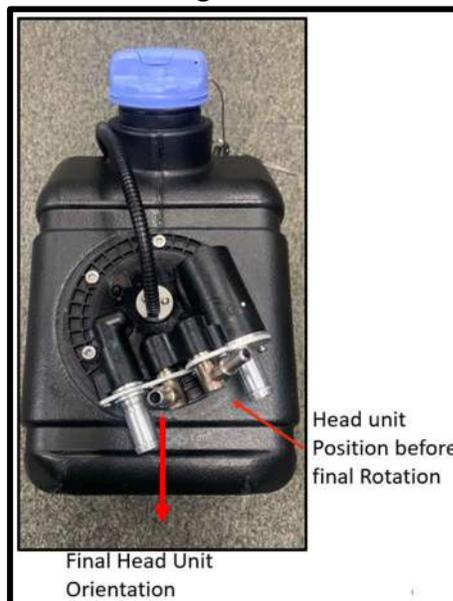


Figure 2.10 Installation of Head Unit

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- 9) Push down the head unit while rotating it clockwise till it comes to a stop then rotate the head unit again till it reaches the final position as shown in **Figure 2.11**

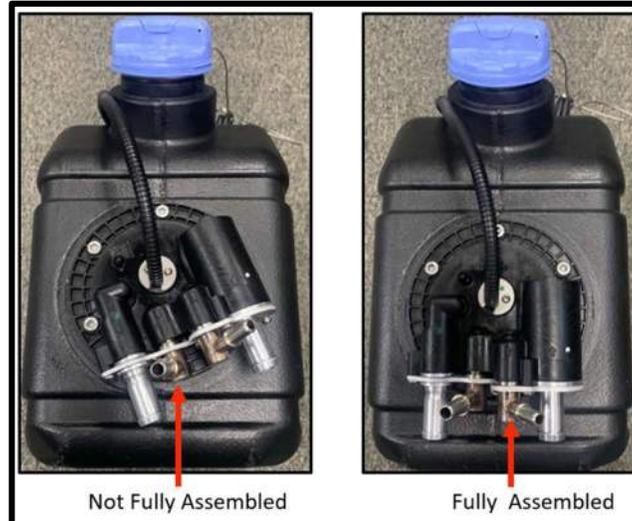


Figure 2.11 Installation of Head Unit

! *Note: Installation of the head unit is a two-step process. You may feel the head unit is fully assembled before it reaches its final position but continue to rotate it till it reaches to final position. Refer above **Figure 2.11***

Tip: *If additional leverage is needed utilize the ID of the coolant inlet fitting (Refer **Figure 2.12** for coolant inlet fitting location) by inserting a Dia 3/8" hex key/Rod to rotate the head unit. The rod must be clean and free from burrs and sharp edges.*



Figure 2.12 Installation of Head Unit

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⚠ *Excessive force can damage the head unit's plastic base.*

⚠ *Verify the final orientation of the head unit is the same as the OEM installed head unit.*

10) Install a DEF suction hose to the DEF suction fitting (3/8" per SAE J2044) per OEM service procedure. The below **Figure 2.13** shows the suction fitting location.

⚠ *The DEF suction fitting location might be different from the current OEM head unit.*

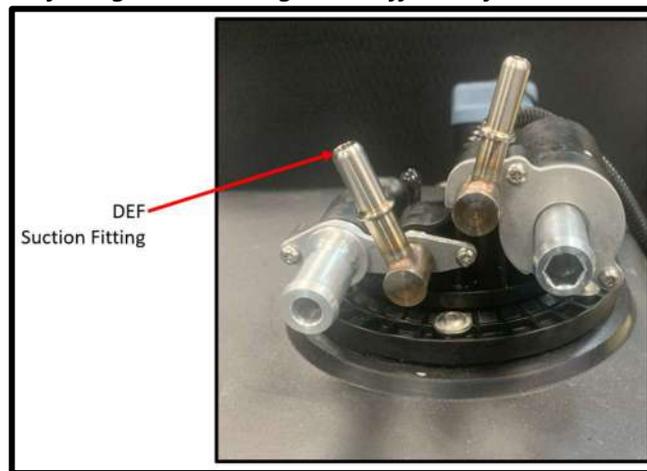


Figure 2.13 DEF suction Fitting Location

11) Install a DEF return hose to the DEF return fitting (5/16" per SAE J2044) per OEM service guidelines. Below **Figure 2.14** shows the return fitting location.

⚠ *The DEF return fitting location might be different from the current OEM head unit.*

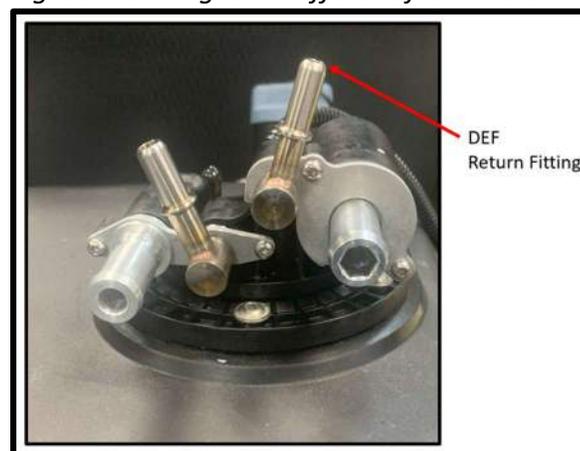


Figure 2.14 DEF Return Fitting Location

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- 12) Install coolant inlet hose and clamps per OEM service procedure. If needed use provided hose and clamps. Refer **Figure 2.2** for coolant inlet fitting location.
 - 13) Install coolant outlet hose per OEM service procedure. Refer **Figure 2.2** for coolant outlet fitting location.

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